
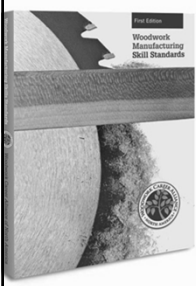



**Tools for Teaching and Evaluating the WCA Standards**

- WCA Credentialing Path
- Available training resources
- Help you get started
- Classroom Mgmt
- Recognition
- Reporting results
- Answer Questions

**G-W PUBLISHER** **wca** WOODWORK CAREER ALLIANCE BY SKILL STANDARDS

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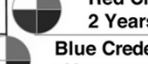

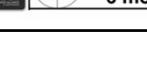
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**Professional Career Path**

1 Year = 1600 hours

A more knowledgeable and skilled workforce!

*Skill Standard Steps to Success*

	<b>Diamond</b> 4 years	<b>240 Points</b> + Diamond Project
	<b>Gold Cred.</b> 3 Years exp.	<b>180 Points</b> + Gold Project
	<b>Red Credential</b> 2 Years exp.	<b>120 Points</b> + Red Project
	<b>Blue Credential</b> 1 Year experience	<b>60 Points</b>
	<b>Green Credential</b> 6 months experience	<b>30 Points</b>

**PASSPORT** **wca**

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**Sawblade Certificate**

- 1. Student enrolls in WCA, (Passport and 10 free assessment credits.) \$55 one-time.
- 2. Student passes the Skill Standards BASIC Measuring and Layout evaluations.




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 **Sawblade Certificate**

- 3. Student earns 10 points (2 points for each Level 2 achievement) as follows:
  - Level 2 on Joints – Edge jointing 1st edge
  - Level 2 on Table Saw – Ripping
  - Level 2 on Table Saw – Edge rabbet/single blade
  - Level 2 on Portable Hand Sander – Sand solid lumber
  - Level 2 on Drill Press – Drill holes to specified location and depth



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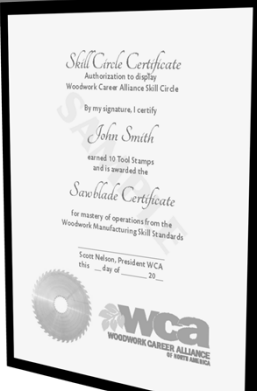
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 **Sawblade Certificate**

- 4. Student scores 80% on the 40-question WCA Sawblade online test.
- 5. Educator records successful assessments Points in the WCA Registry, which triggers an automated notice to WCA.
- 6. Student receives **Sawblade Certificate**, signed by WCA President



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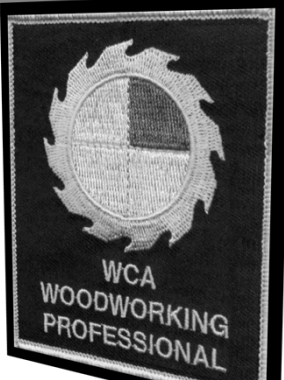
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 **Green Credential Certificate**

- Earn 20 More Points, for a total of 30.
- Record 800 Hours in school or at work since enrollment in WCA Program.
- Get Pin, Patch, and Certificate.



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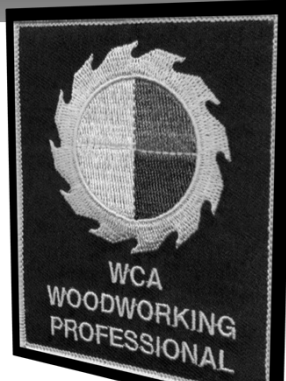
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## Blue Credential Certificate

1. Earn 30 More Points, for a total of 60.
2. Record 800 Hours in school or at work since earning the Green Credential, for a total 1,600 hours.
3. Pin, Patch, and Certificate.




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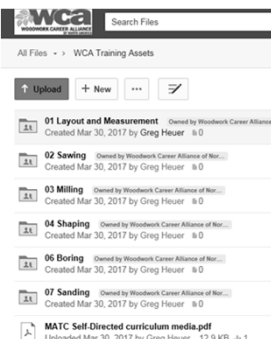
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## Getting Started - Resources for Training & Assessment



**Woodworking 1A: Machinery & Methods Learning Plan**

**Unit 1.1: Measurement**

**Overview**

In many trades, especially the woodworking trades, much of the skill of the "skilled worker" is the ability to use measuring and layout tools with precision and accuracy. Woodworkers spend a large part of their time making measurements and calculations. This will often involve both U.S. Customary and metric systems of measurement. This module you will test your ability to read a ruler and add measurements.

Task	Estimated Time	Actual Time
Reading/Study	1.5 hours	
Observation & Practice	2.5 hours	
Exercise	1 hour	

**Learning Activities**

- Read *Modern Cabinetry* pp. 149-55
- Review the presentation *Measurements for Woodworkers* on Blackboard or with your instructor.
- Read Information Sheet 1, "Cush in Measurement"
- Review Information Sheet 2, "Trade Markings - U.S. Customary System"
- Watch the video *Trade Markings - Core 4* <http://www.youtube.com/watch?v=5Gj3d77030c>
- Print & complete Skill Activity 1, "Measuring with a rule", check your answers and consult with your instructor if you have questions.
- Watch the video *Shim Collets - Core 4* <http://www.youtube.com/watch?v=DFYIK3k1an>
- Review Information Sheet 4 on Collets/Clas
- Practice measuring with a caliper
- Complete the test on Measurement
- Complete Exercise 1.1 - Measurement Widget

**Assessment Activities**

- Test Measurement
- Submit Exercise 1.1 for review

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## The Learning Plan


**Woodworking 1A: Machinery & Methods Learning Plan**

**Unit 1.1: Measurement**

**Overview**

In many trades, especially the woodworking trades, much of the skill of the "skilled worker" is the ability to use measuring and layout tools with precision and accuracy. Woodworkers spend a large part of their time making measurements and calculations. This will often involve both U.S. Customary and metric systems of measurement. This module you will test your ability to read a ruler and add measurements.

Task	Estimated Time	Actual Time
Reading/Study	1.5 hours	
Observation & Practice	2.5 hours	
Exercise	1 hour	




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 **The Learning Plan**

**Learning Activities**

✓ Task

- Read *Modern Cabinetmaking* pp. pp. 149-55
- Review the presentation *Measurement for Woodworkers* on Blackboard or with your instructor.
- Read Information sheet 1, "Goals in Measurement"
- Review Information sheet 2, "Scale Markings – U.S. Customary System"
- Watch the video *Tape Measures: Care & Use* <https://youtu.be/QL2ul777qXw>
- Print & complete Skill Activity 1, "Measuring with a rule"; check your answers and consult with your instructor if you have questions.
- Watch the video *Slide Calipers: Care & Use* <https://youtu.be/D-FIY1K2Azo>
- Review Information sheet 4 on Caliper Use
- Practice measuring with a calipers
- Complete the test on Measurement
- Complete Exercise 1.1 – Measurement Widget

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 **WCA & Modern Cabinetmaking**



- Modern Cabinetmaking Features:
  - Terminology
  - Step by Step procedures
  - Safety Notes & Illustrations
  - Working Knowledge
  - Green Notes
  - Bulleted Summaries
  - Test Your Knowledge
  - Suggested Activities (Common Core)

WCA Correlates with textbook

- General Considerations
- Pre-operation checklist
- Actual Standards



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 **Videos:**  
[www.youtube.com/user/PMolzahn](http://www.youtube.com/user/PMolzahn)



Patrick Molzahn

This is a collection of videos from Madison College's Cabinetmaking & Millwork program.

Updates

Created playlists

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**Sawblade Test Widget**

Seq #	Machine Layout Measurement	Passport Page #	Operation	Material Requirements
1	Table Saw	16	Rip	1 x 3/4" x 16"
2	Jointer	27	Edge Jointing 1st edge	
3	Table Saw	17	Edge Rabbet	
4	Drill Press	39	Drill Holes completely thru material	
5	Random Orbit Sander	43	Sand Solid Lumber	

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**The Passport and Registry**

- Entry point into the system
- Candidates must purchase prior to any assessment
- \*Physical record of points; REGISTRY database is official record

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**The Passport and Registry**

**Basics**

WCA ID: 000001

Status: Active

Rank: Admin

Region: 9-Atlantic

Experience Hours: 10000

Tool Stamps: 185

Certification Level: Diamond Credential

[Purchase Credits](#)

**Contact Info**

Picture:

Name: Greg Heuer

Address: P.O. Box 636, Woodwork Career Alliance

City: Nellysford

State: Virginia

Postal Code: 22958

Country: USA

Phone: 434-298-4550

Email: gheuer212@me.com

[Update Contact Info](#)

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 **WCA EDUcation Membership**

**WCA-EDU Training Affiliate**

 **WOODWORK CAREER ALLIANCE OF NORTH AMERICA**

- EDUcation™ Division Subscription for Schools
  - \$250 per year – Must have One Instructor Enrolled/Passport Holder
  - Benefits easily return the annual subscription cost . . .

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 **What Does It Cost?**

- **"Essentials" donation package**
  - \$50 coupon from Quickscrews
  - Digital membership at Fine Woodworking and Fine Homebuilding
  - Veneer from Veneer Technologies
  - 2 Gals. Glue from Franklin
  - Free Bessey Clamps for first 50 schools
  - Product Package from Rockler.com
- **Streamlined Multi-Student Registration Process**
- **Certification Program for Students: Sawblade Certificate**
  - 10 free credits; \$50 value/student for evaluations
  - Online Written knowledge test
- **Access to training & evaluation materials**
- **1 tuition-free Accredited Skill Evaluator training per year**

**Much More – Page 21 of the Evaluator Handbook . . .**

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 **Assessing students**



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 Tools for Teaching and Evaluating the WCA Standards

**TEACHING THE WCA STANDARDS**  
 GETTING YOUR STUDENTS TO THE:  
 "SAW BLADE AWARD"  
 WHAT !, WHEN ! AND HOW !  
 INCLUDING VIDEO **ASSESSMENT**



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 Tools for Teaching and Evaluating the WCA Standards

**STARTING THE SCHOOL YEAR**  
 SEPTEMBER The First Week Of School

- Bulk Passport Order form email to Greg
- Take and Upload Headshots
- School office places bulk order
- Class fee(\$55.00) covers WCA membership
- School Subscription \$250.00 Perkins Funds?
- Why?? BENEFITS! Real Tools & Materials



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 Tools for Teaching and Evaluating the WCA Standards

**WEEK 2**  
 TAPE MEASURE SKILL EVALUATIONS  
ASSESSMENT FORMS 1.1.1, 1.1.2, 1.1.3, 1.1.4 IN A PACKET  
WIDGET 1  
WIDGET 4  
NOTES  
QUIZ I use MOODLE

Don't wait for passports



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 Tools for Teaching and Evaluating the WCA Standards



**WEEK 4**

DIAL CALIPER SKILL EVALUATIONS

ASSESSMENT FORMS [1.3.1](#), 1.3.2, 1.3.3, 1.3.4

[WIDGET](#)

DEMO [VIDEO](#)


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 Tools for Teaching and Evaluating the WCA Standards

**OCTOBER WEEK 6**

COMBINATION SQUARE SKILL EVALUATIONS


ASSESSMENT FORMS [1.2.1](#), 1.2.2, 1.2.3 PACKET

STUDENTS CREATE WIDGET


[ANGLES](#)

[MORTISE](#)

**MC** Chapter 12  
Pages 150-155



SIGN UP FOR BENEFITS  
10/31 DEADLINE




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 Tools for Teaching and Evaluating the WCA Standards



**NOVEMBER: RECORDING RESULTS**

KEEP A LIST AS YOU GO

DO THEM IN BULK

ASSESSMENT CREDITS

USING [REGISTRY](#)


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 Tools for Teaching and Evaluating the WCA Standards

**FEBRUARY SEMESTER 2: WEEK 2**  
**JOINTER SKILL EVALUATION**  
**3.1.2 Edge jointing 1st edge**  
 VIDEO [CHECK LIST](#) SEE HANDOUTS  
 MAKE/SHOW DEMO VIDEO  
 EXAMPLE [VIDEO](#) [PART 2](#)  
**MC** Chapter 25  
[MILLING NOTES](#)  
 QUIZ


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 Tools for Teaching and Evaluating the WCA Standards

**FEBRUARY WEEK 4**  
**TABLE SAW SKILL EVALUATION**  
 2.1.1 Ripping  
 VIDEO [CHECK LIST](#)  
 EXAMPLE [VIDEO](#)  
[SAWING NOTES](#)  
**MC** Chapter 23  
 PGs 371-378  
 QUIZ


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 Tools for Teaching and Evaluating the WCA Standards

**MARCH WEEK 6**  
**TABLE SAW SKILL EVALUATION**  
 2.1.4 EDGE RABBET W/ SINGLE BLADE or  
 2.1.5 EDGE RABBET WITH DADO SET  
 VIDEO [CHECK LIST](#)  
 EXAMPLE [video](#)


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 Tools for Teaching and Evaluating the WCA Standards

**APRIL WEEK 10**  
 SANDING FLAT SOLID LUMBER SKILL EVAL  
 Assessment form  
 I DON'T DO A VIDEO  
 EXAMPLE PRODUCT  
 MC Chapter 29 & 30  
 NOTES  
 QUIZ


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 Tools for Teaching and Evaluating the WCA Standards

**APRIL WEEK 11**  
 LUMBER & MILLWORK KNOWLEDGE  
 MAKE SURE TO REVIEW THIS TOPIC FOR THE SAW BLADE QUIZ  
 MC Chapter 14  
 NOTES  
 QUIZ


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 Tools for Teaching and Evaluating the WCA Standards

**APRIL WEEK 12**  
 BORING SKILL EVALUATION  
 6.1.1 Drill holes to specified location and depth  
 CREATE DEMO VIDEO  
 MAKE VIDEO CHECK LIST  
 NOTES  
 MC Chapter 27  
 QUIZ


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 Tools for Teaching and Evaluating the WCA Standards

**MAY WEEK 12**  
 RECORD FINAL RESULTS  
 SAW BLADE AWARD  
 ONLINE [QUIZ LOGIN](#)  
 WCA [PASSPORT NUMBER](#)

*Skill Circle Certificate*  
 Authorization to Signify  
 Woodwork Career Alliance Skill Circle  
 By my signature, I certify  
*John Smith*  
 earned 10 Tool Stamps  
 and is awarded the  
*Sawblade Certificate*  
 for mastery of operations on the  
 Woodwork Manufacturing Skill Standards  
 Scott Nelson, President WCA  
 05/11 ... day of ... 20...



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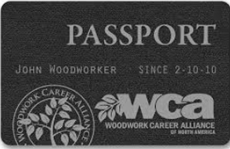
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 Tools for Teaching and Evaluating the WCA Standards

**MAY WEEK 14**  
 HAND OUT PASSPORTS  
 PROJECT WORK DEADLINE  
 SHOP SHUTDOWN





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 Tools for Teaching and Evaluating the WCA Standards

**JUNE**  
 GET THE WCA TEACHER CHECK LIST [HERE](#)  
 REFINE CURRICULUM DETAILS  
 MAKE MORE DEMO VIDEOS  
 GENERATE NEEDS LIST [WISH LIST](#) 



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Tools for Teaching and Evaluating  
the WCA Standards

**JULY**

- MAKE MORE DEMO VIDEOS
- PURCHASING ASSESSMENT CREDITS
- BUY THINGS ON PRIORITY NEEDS LIST
- EDUCATION MEMBERSHIP STARTS OVER
- IMPROVEMENTS AND REPAIRS
- MAKE A TO DO LIST FOR AUGUST INSERVICE




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Tools for Teaching and Evaluating  
the WCA Standards

**AUGUST**

- MAKE MORE DEMO VIDEOS
- EDIT SYLLABI
- PREPARE MEDIA
- MOODLE, VIDEOS, PACKETS, DOCUMENTS
- FINAL REPAIRS AND SET-UP FOR DAY 1
- GOOD LUCK!**




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Tools for Teaching and Evaluating  
the WCA Standards

Scan the QR code or  
EMAIL FOR A LINK TO MY PRESENTATION  
[christen@westosha.k12.wi.us](mailto:christen@westosha.k12.wi.us)

PATRICK MOLZAHN  
WCA  
AWFS  
ADRIA TORREZ




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 **Woodwork Career Alliance**

1. Recognize
2. Reward
3. Rejoice



 **wca**  
WOODWORK CAREER ALLIANCE  
OF NORTH AMERICA

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 **Awards Celebration**

- 1. Award the Certificates in a public ceremony.
- 2. Be SURE your administrators and guidance counselors get the good news
- 3. Share the names and pictures with the local newspaper and parents.
- 4. Share news with WCA.



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 **Help Build Our Library of Resources**



 36 pieces - 15 minute clip	 40 pieces - 15 minute clip	 20 pieces - 15 minute clip	 30 pieces - 15 minute clip	 30 pieces - 15 minute clip	 30 pieces - 15 minute clip
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Created playlists

					
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 **wca**  
WOODWORK CAREER ALLIANCE  
OF NORTH AMERICA

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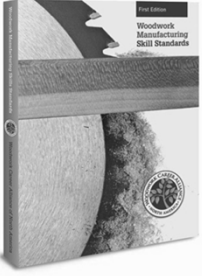

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 **Summary & Questions**

- WCA Credentialing Path
- Available training resources
- How to get started
- Questions?



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 **WCA Contacts**

Patrick Molzahn (WCA Treasurer)  
[pmolzahn@madisoncollege.edu](mailto:pmolzahn@madisoncollege.edu)

Greg Heuer (WCA Secretary)  
[gheuer@woodworkcareer.org](mailto:gheuer@woodworkcareer.org)

Scott Nelson (WCA President)  
[snelsonwca@gmail.com](mailto:snelsonwca@gmail.com)



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Drill Press Demonstration check list:

**Prepare ahead of time by having a 3/4" thick board marked for a 2" x 2" hole location from any corner and a 1" diameter forstner bit ready to go.**

Demonstrate on a Drill Press: OR MAKE A VIDEO

- Describe lock-out/tag-out procedure.
- Describe machine hazards.
  - Getting wound in
  - Getting hit by spinning material
- Demonstrate installing a bit.
- Explain why drill press needs adjustable speeds
  - Slow for large bits
  - Medium for medium bits
  - Fast for small bits
- Show table height adjustment
- Point out Tilting table adjustment
- Setup the fence and use of the stop for repeat boring set at 2" x 2" mark
- Show use of clamps for boring small pieces
- Use of quill lock to zero on board
- Depth stop adjustment to 1/2" -use a 1/2" spacer
- Drill a hole 2" x 2" from the corner of a board that is 1/2" deep.
- Remove bit

What is the proper speed selection for: look these up and fill in!

1/4" dia. twist drill: \_\_\_\_\_

1-1/2" dia. Forstner cutter: \_\_\_\_\_

3" dia. circle cutter: \_\_\_\_\_



Drill Press Demonstration check list:

**Prepare ahead of time by having a 3/4" thick board marked for a 2" x 2" hole location from any corner and a 1" diameter forstner bit ready to go.**

Demonstrate on a Drill Press: OR MAKE A VIDEO

- Describe lock-out/tag-out procedure.
- Describe machine hazards.
  - Getting wound in
  - Getting hit by spinning material
- Demonstrate installing a bit.
- Explain why drill press needs adjustable speeds
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  - Medium for medium bits
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What is the proper speed selection for: look these up and fill in!

1/4" dia. twist drill: \_\_\_\_\_

1-1/2" dia. Forstner cutter: \_\_\_\_\_

3" dia. circle cutter: \_\_\_\_\_



WCA	Level	Topic	URL (www.youtube.com/Pmolzahn)	Video Length
1.1.0	Sawblade	Slide Calipers: Care & Use	<a href="https://youtu.be/D-FIY1K2Azo">https://youtu.be/D-FIY1K2Azo</a>	5:09
1.1.1	Sawblade	Tape Measure: Care & Use	<a href="https://youtu.be/QL2ul777qXw">https://youtu.be/QL2ul777qXw</a>	6:10
1.1.2	Sawblade	Common Tools for Layout	<a href="https://youtu.be/DNAeH3oGQm0">https://youtu.be/DNAeH3oGQm0</a>	8:35
2.1.0	Sawblade	Table Saw Parts	<a href="https://youtu.be/TbVKPXAWxjM">https://youtu.be/TbVKPXAWxjM</a>	4:09
2.1.1	Sawblade	Table Saw: Ripping	<a href="https://youtu.be/3JywQm6ZukU">https://youtu.be/3JywQm6ZukU</a>	3:49
2.1.3		Table Saw: Crosscutting	<a href="https://youtu.be/BnNLRz2E6wQ">https://youtu.be/BnNLRz2E6wQ</a>	3:43
2.1.4	Sawblade	Table Saw: Rabbeting	<a href="https://youtu.be/jRlFDwqkPJs">https://youtu.be/jRlFDwqkPJs</a>	2:29
3.1.0	Sawblade	Jointer - Parts & Safety	<a href="https://youtu.be/ob3V5SVrqAw">https://youtu.be/ob3V5SVrqAw</a>	9:19
3.1.1	Sawblade	Jointer - Face Jointing	<a href="https://youtu.be/epapUVDIDf4">https://youtu.be/epapUVDIDf4</a>	5:17
3.1.2	Sawblade	Jointer - Edge Jointing & Rabbeting	<a href="https://youtu.be/9hAZpWsjUyo">https://youtu.be/9hAZpWsjUyo</a>	4:53
3.1.3	Sawblade	Jointer - Beveling, Chamfering, Tapering	<a href="https://youtu.be/sHuSht2EtsU">https://youtu.be/sHuSht2EtsU</a>	4:58
3.2.0	Sawblade	Planer - Parts & Safety	Currently in production	
3.2.0	Sawblade	Planer - Planing for Thickness	Currently in production	
3.2.0	Sawblade	Planer - Tapering, curves	Currently in production	
6.1.0	Sawblade	Drill Press Parts & Safety	<a href="https://youtu.be/YmCTG-UZHDU">https://youtu.be/YmCTG-UZHDU</a>	2:27
6.1.1	Sawblade	Drill Press: Setting Up & Making Adjustments	<a href="https://youtu.be/mSnSah0ouKg">https://youtu.be/mSnSah0ouKg</a>	3:00
7.4.0	Sawblade	Portable Power Sander Overview	<a href="https://youtu.be/Hf24xBJ0Og4">https://youtu.be/Hf24xBJ0Og4</a>	6:40
7.4.1	Sawblade	DA Sander Tips & Techniques	<a href="https://youtu.be/HcXNsEDr-Ys">https://youtu.be/HcXNsEDr-Ys</a>	5:32
2.1.10		Table Saw: Tapering	<a href="https://youtu.be/RTpy-z99zVI">https://youtu.be/RTpy-z99zVI</a>	3:03
2.1.2		Table Saw: Narrow Ripping	<a href="https://youtu.be/-oajYsw1dOQ">https://youtu.be/-oajYsw1dOQ</a>	2:14
2.1.5	Sawblade	Table Saw: Dado/Rabbet	<a href="https://youtu.be/OeBRzLdvREY">https://youtu.be/OeBRzLdvREY</a>	1:33
2.1.6		Table Saw: Groove, Plough, Dado	<a href="https://youtu.be/xPMbpkEGnTE">https://youtu.be/xPMbpkEGnTE</a>	5:04
2.1.7		Table Saw: Mitering	<a href="https://youtu.be/hyvg9BQL-PU">https://youtu.be/hyvg9BQL-PU</a>	2:12
2.1.8		Table Saw: Beveling	<a href="https://youtu.be/e8TtFTK1z6w">https://youtu.be/e8TtFTK1z6w</a>	1:41
2.1.9		Table Saw: Chamfering	<a href="https://youtu.be/62K-V7NI6zs">https://youtu.be/62K-V7NI6zs</a>	2:06
Yes		Table Saw: Tenoning	<a href="https://youtu.be/OGdBaZ1yZcQ">https://youtu.be/OGdBaZ1yZcQ</a>	4:59
Yes		Table Saw: Summary of operations	<a href="https://youtu.be/j0MoalS-K8A">https://youtu.be/j0MoalS-K8A</a>	:33
4.0.0		Shaper intro	<a href="https://youtu.be/T4H9atl_JYk">https://youtu.be/T4H9atl_JYk</a>	1:07
4.0.1		Shaper: Parts & Safety	<a href="https://youtu.be/3x49k1k2vjk">https://youtu.be/3x49k1k2vjk</a>	9:36
4.0.2		Shaper: Tooling & Accessories	<a href="https://youtu.be/y6kQKVI6I84">https://youtu.be/y6kQKVI6I84</a>	7:25
4.0.3		Shaper: Setting up & Making Adjustments	<a href="https://youtu.be/QNgrd5NYwDo">https://youtu.be/QNgrd5NYwDo</a>	5:36
4.0.4		Shaper: Operations	<a href="https://youtu.be/ifYuumL0k8E">https://youtu.be/ifYuumL0k8E</a>	9:01